120 Packaging

(

SAD 1010 25



Packaging

Memo

Identify as per dwg & Stock Location:_

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W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	PROCEDURE CHANGE			/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Category: N			_ NCR: Yes No DQA: Dat				
	Re	esolution:	Dispositio	n:	QA: N/	C Clos	sed:		Date:	
NCR:		,	WORK ORD	ER NON-CONFORM	ANCE (N	ICR)				
DATE	STEP	Description of NC	Corrective Action Section B			Sign & Verification C				Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		gii & Date	Secti	on C 	Chief Eng	QC Inspector
						*				

Wednesday, October 13, 2010 2:52:31 PM

Item ID:

D3832-1

Revision ID:

Item Name:

Mesh (Base)

QC:

Start Date:

10/13/2010 **Required Date:** 10/22/2010

Start Oty: 3.00

Operation

Description



Accept

Setup Start

Stop



Req'd Qty: 3.00

Reference:

Approvals:

			-
Process	Plan:		

QC21- Final Inspection - Work Order Release

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Tool # Plan

Date:

Run

Stop



Sequence ID/

Work Center ID

130

Quality Control

Memo

0.00

Set Up/

Run Hours

0.00

Start

Tool ID

Cust Item ID:

Customer:

Qty Code

Accept Qty

Reject

Reject Insp. Number

Stamp

Dart Aero	space	Ltd
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W/O:			WO	RK ORDER CHANG	ES			
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DATE STEP	Description of NC Corrective Action Section				Verification	on Approval	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
				-				

Picklist Print

Wednesday, October 13, 2010 2:52:35 PM

Work Order ID: 62932

Parent Item: D38

D3832-1

Parent Item Name: Mesh (Base)



Start Date: 10/13/2010

Required Date: 10/22/2010

Page 1

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F	1818 118111 1888 1811 1888 11818	Purchased	No			100	sf	866.0941	25.4518	80.37411			
Expanded Metal Flat SS	1919 1911 1911 1911 1918 1918 1918 1918 1919 1919 1919 1919 1919 1919 1919 1919 			•						SAD	10-	10-	27
				Location		Loc C	<u>Oty</u>	Loc Code					
				MAT		866.094	133						
					114809	139.403	243		_				
					114853	11.80	059		_				
					115012	395.1	315						
					115067	13.0	125		_				
			•		115171	7.3	394		_				
					115401	80.8	3095						

218.5974

115665

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
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		solution:							•
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DATE STEP		Description of NC Corrective Action Sec			_	Verific	cation	ation Approval	Approval
	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
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D3832-5 MESH (LID) D3832-3 MESH (LID) RELEASED **D3832-1 MESH (BASE)** SHOP COPY RETURNITO 1867 - 139 Α NEW ISSUE 08.09.30 TMCCATTO COST REV. DESCRIPTION DATE NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.) SUBMICE TO THE LINE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN V. 11 DRAWING NO. CHECKED REV. A D3832 MFG. APPR. SHEET 1 OF 3 APPROVED TITLE SCALE MESH DE APPR. DATE 08.09.30 8

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		esolution:							
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DATE STEP		Description of NC		Corrective Action Section B			Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action De	scription Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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¹ H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

38.38

D3832-1 MESH (BASE)

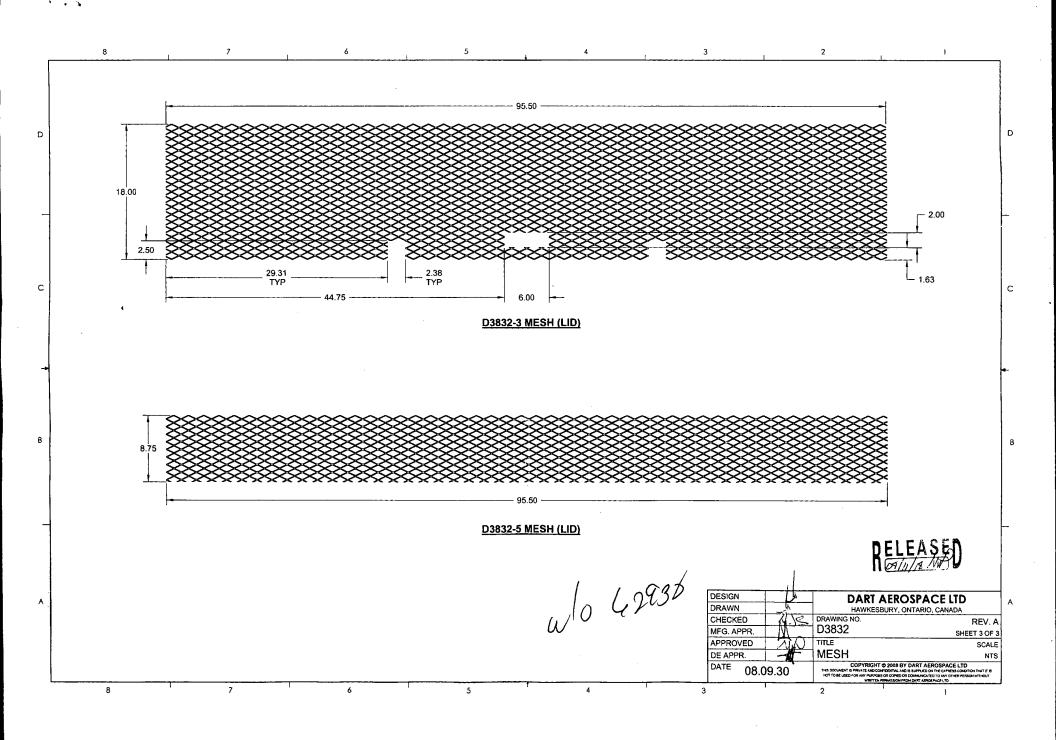


	11			
DESIGN	15	DART AEROS	SPACE LTD	
DRAWN	1	HAWKESBURY, ON		
CHECKED	14,75	DRAWING NO	REV. A	
MFG. APPR.	100	D3832	SHEET 2 OF 3	
APPROVED	MAY	TITLE	SCALE	
DE APPR.	d	MESH (LID)	NTS	
DATE 08.0	09.30	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT BY PREVIOUS OFFICE OF THIS TO BE USED FOR ANY PROPED OF COMPETED AT THE THIS BY OUT TO BE USED FOR ANY PROPEDS OF COMPETED AT COMMINION THE TO ANY OTHER PRISON WITHOUT		

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Part No:		PAR #:	Fault Ca	tegory:	NCR: Yes No DQA: Date:					
	Re	esolution:	Disposit	ion:	_ QA: N/C C	losed:	 	Date:		
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Dart Aerospace I

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DATE	STEP	Description of NC Section A	Corrective Action Section			N: 0	Verific	Verification	Approval	Approval
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